



Parts List

| Ref | Class | Part      | Description                 | Qty | Comment      | Footnote |
|-----|-------|-----------|-----------------------------|-----|--------------|----------|
| 1   |       | 850462    | COVER-Rocker                | 2   |              |          |
| 2   | 36    | 811569    | CAP-Oil Fill                | 2   |              |          |
| 3   | 27    | 811588    | GASKET-Rocker Cover         | 2   |              | 1        |
| 4   | 10    | 811589    | BOLT (1/4-20 x 7/8 in.)     | 14  |              |          |
| 5   |       | 850468    | PUSH ROD                    | 8   | (INTAKE)     |          |
| 5   |       | 850469    | PUSH ROD                    | 8   | (EXHAUST)    |          |
| 6   |       | 814506    | VALVE-Exhaust               | 8   | (STANDARD)   |          |
| 6   |       | 814507    | VALVE-Exhaust               | AR  | (.015 O.S.)  | 6        |
| 7   |       | 49134     | VALVE-Intake                | 8   | (STANDARD)   |          |
| 8   |       | 811585    | GUIDE-Push Rod              | 8   |              |          |
| 9   | 26    | 811545    | SEAL/CAP                    | 16  |              | 1        |
| 10  | 24    | 850465    | SPRING-Valve                | 16  |              |          |
| 11  |       | 850463    | ROTATOR                     | 8   | (EXHAUST)    |          |
| 12  |       | 850464    | CAP                         | 8   | (INTAKE)     |          |
| 13  | 28    | 54530     | KEY                         | 32  |              |          |
| 14  |       | 850471    | ARM-Rocker                  | 16  |              |          |
| 15  |       | 850472    | BALL UNIT                   | 16  |              |          |
| 16  | 10    | 811593    | BOLT-Rocker Arm             | 16  |              |          |
| 17  | 938   | 827656    | HEAD ASSEMBLY-Cylinder      | 2   |              |          |
| 18  | 27    | 850470    | GASKET-Cylinder Head        | 2   |              | 1        |
| 19  | 10    | 49106     | BOLT (7/16-14 x 2-1/16 in.) | 8   |              |          |
| 20  | 10    | 49105     | BOLT (7/16-14 x 4-1/16 in.) | 24  |              |          |
| 21  | 36    | 807131T   | TUBE-Oil Fill               | 1   |              |          |
| 22  | 16    | 805706    | STUD                        | 1   |              |          |
| 23  | 11    | 35045     | NUT (1/4-28)                | 1   |              |          |
| 24  | 26    | 805622    | GROMMET                     | 1   |              |          |
| 25  | 25    | 811553    | GROMMET                     | 2   |              |          |
| 26  |       | 97850     | ELBOW-Breather (90 Deg.)    | 2   |              |          |
| 27  | 32    | 15894 18  | HOSE-Breather               | 2   |              |          |
| 28  | 54    | 64235 1   | CLIP                        | 2   |              |          |
| -   | 27    | 850470A96 | GASKET SET-Overhaul         | 1   | (7.4L BRAVO) |          |